

Cylinder Head

Tighten bolts in the following stages:

- 1. $1-10 = 30\pm 2 \text{ Nm}$
- $2. 1-10 = 90^{\circ}$
- $3.1-10 = 90^{\circ}$
- $4. 1-10 = 45^{\circ}$
- 5. $11-13 = 11\pm 1$ Nm