



## Cylinder Head

Tighten bolts in the following stages:

1. 1-10 =  $30 \pm 2$  Nm
2. 1-10 =  $90^\circ$
3. 1-10 =  $90^\circ$
4. 1-10 =  $45^\circ$
5. 11-13 =  $11 \pm 1$  Nm